



Control Union Services S.A.C.
Av. Petit Thouars 4653 Piso 6 Ofic. 603 Miraflores, Lima, Lima, PE-LIM, Peru, PE
Phone: +511 7190400
<https://peru.controlunion.com/es>

SCOPE CERTIFICATE

Scope Certificate Number: CU1144101GRS-2026-00015875
Scope Certificate Version Number: CU1144101GRS-2026-00023764

Control Union Services certifies that

HILATURAS SANCHIS, S.L.

Textile Exchange-ID (TE-ID): TE-00014617

License Number: CB-CUS-1144101

C/ SERELLES 10

03820 COCENTAINA, Valencian Community, ES-VC, Spain, ES

has been audited and found to be in conformity with the

GLOBAL RECYCLED STANDARD (GRS)

- Version 4.0 -

and Control Union Services S.A.C Certification General Rules

Issued under scheme 6 of product certification according to ISO/IEC 17067:2013

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

Product categories:

Undyed fibers (PC0034), Dyed fibers (PC0033), Reclaimed pre-consumer materials (PC0040), Undyed yarns (PC0031), Dyed yarns (PC0029), Greige yarns (PC0030)

Process categories carried out under responsibility of the above-mentioned company for the certified products cover:

Trading (PR0030), Spinning (PR0027), Warehousing, distribution of non-final products (PR0031), Dyeing (PR0008)*

*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until:

2026-12-22

Place and date of issue:



Lima, 2025-12-23
Last updated: 2026-03-09

Certification Body



Standard's logo



Pilar Kuriyama | Managing Director

Cristina Rodriguez Vegas | Certifier

Certification Body Licensed by: Textile Exchange ; Licensing Code: CB-CUS

Accredited by: ANSI National Accreditation Board (ANAB), Accreditation ID: 9120.

Inspection Body: Control Union Services S.A.C.

This Scope Certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.
To authenticate this certificate, please visit www.TextileExchange.org/Certificates.

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Audit criteria:

Global Recycled Standard V4.0; Content Claim Standard V3.1; Textile Exchange Standards Claims Policy V1.3

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HILATURAS SANCHIS, S.L.
GLOBAL RECYCLED STANDARD (GRS)

Under the scope of this certificate, the following products are covered.

Products Appendix

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Undyed fibers (PC0034)	Staple fibers (PD0079)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00014617, TE-00056892
Reclaimed pre-consumer materials (PC0040)	Reclaimed textiles (PD0096)	100.0% Reclaimed pre-consumer Cotton (RM0488)	GRS (na)	TE-00014617, TE-00056892
Undyed yarns (PC0031)	Open-end yarns (PD0066)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00014617, TE-00056892
Dyed yarns (PC0029)	Carded yarns (PD0067)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00014617, TE-00056892
Greige yarns (PC0030)	Open-end yarns (PD0066)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00014617, TE-00056892
Dyed yarns (PC0029)	Open-end yarns (PD0066)	10.0% Recycled post-consumer Polyester (RM0189) 72.0% Recycled pre-consumer Cotton (RM0106) 18.0% Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	TE-00014617, TE-00056892, TE-00108885
Dyed yarns (PC0029)	Open-end yarns (PD0066)	70.0% Recycled pre-consumer Cotton (RM0106) 5.0% Recycled pre-consumer Mixed fibers (RM0260) 25.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00014617, TE-00056892, TE-00108885
Undyed fibers (PC0034)	Staple fibers (PD0079)	100.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00014617, TE-00056892
Undyed fibers (PC0034)	Staple fibers (PD0079)	90.0% Recycled pre-consumer Flax (Linen) (RM0112) 10.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00014617, TE-00056892
Dyed yarns (PC0029)	Open-end yarns (PD0066)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00014617, TE-00056892, TE-00108885
Dyed fibers (PC0033)	Staple fibers (PD0079)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00014617, TE-00056892, TE-00108885
Undyed yarns (PC0031)	Open-end yarns (PD0066)	75.0% Recycled pre-consumer Cotton (RM0106) 25.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00014617, TE-00056892
Dyed yarns (PC0029)	Open-end yarns (PD0066)	25.0% Recycled post-consumer Polyester (RM0189) 75.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00014617, TE-00056892, TE-00108885
Dyed fibers (PC0033)	Staple fibers (PD0079)	10.0% Recycled pre-consumer Cotton (RM0106) 90.0% Recycled pre-consumer Flax (Linen) (RM0112)	GRS (GRS)	TE-00014617, TE-00056892, TE-00108885

Place and date of Issue:



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Last updated: 2026-03-09


Pilar Kuriyama | Managing Director

Cristina Rodríguez Vegas | Certifier

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Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Open-end yarns (PD0066)	70.0% Recycled pre-consumer Cotton (RM0106) 30.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00014617, TE-00056892, TE-00108885
Undyed yarns (PC0031)	Open-end yarns (PD0066)	30.0% Recycled post-consumer Polyester (RM0189) 70.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00014617, TE-00056892
Dyed fibers (PC0033)	Staple fibers (PD0079)	100.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00014617, TE-00056892, TE-00108885

Note: * Quantification (percentages) of material composition is optional. [] Square brackets refer to certified components of a product.

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Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

Site Appendix

Facility name - TE-ID	Address	Process categories	Standards
HILATURAS SANCHIS, S.L. (main) TE-00014617	C/ SERELLES 10 03820 COCENTAINA Valencian Community, ES-VC Spain, ES	Trading (PR0030)	GRS
HILATURAS SANCHIS, S.L. (Taller Hilatura) (facility) TE-00056892	Subida san Cristobal 18 03820 COCENTAINA Valencian Community, ES-VC Spain, ES	Spinning (PR0027) Warehousing, distribution of non-final products (PR0031)	GRS

Associated Subcontractor Appendix

Subcontractor name - TE-ID	Address	Process categories	Standards
No subcontractors			

Independently Certified Subcontractor Appendix

Subcontractor name - TE-ID	Certificat body	Expiry date	Address	Process categories	Standards
S.A. de Tintes Sanz (Satsinsa) TE-00108885	Control Union services S.A.C	2026-12-31	Poligono Industrial IP 4B Paseo de la Habana, 12 46890 Argullent Valencian Community, ES-VC Spain, ES	Dyeing (PR0008)	GRS

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